



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

D4030-043
Job Sheet 171868



Part No: D4030-043

Job Qty: 1 ea

Part Name: Long Basket Assembly, Light Lid (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/27/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D SHEETS 2,3,4 IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C added NAS1149F0332P & NAS1149C0432R 10.06.16 DD VERF:EC IPP Rev:D as per dwg revC DD 10.08.18 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/26/18	0.00	0.00	Start Up Stores/Pkg-1		18-3-26
100	Packaging	1 pcs		2/26/18	0.00	0.00	Packaging1-4		18-3-26
110	HandFinish	1 pcs		2/27/18	0.00	1.18	HandFinish4		18-3-26
120	QC	1 pcs		2/27/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		2/27/18	0.00	0.00	Packaging3-2		21
140	QC21-SA	1 Ea		2/27/18	0.00	0.00	QC21		21

APR 02 2018



Container No: S055856



Part: D4030-043

Job No: 171868

Serial No/Batch: S055856

Revision:

Inspector:

Hawkesbury, ON K6A 1K7
CANADA
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Date: 03/28/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	5019387
AN3-20A	Bolt	2 Ea (2 ea)	90-Start up Operation	FX138081-70
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	5019389
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	5024835
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	504451
AN5-17A	Bolt	2 Ea (2 ea)	90-Start up Operation	5019409
AN5-21A	Bolt	2 Ea (2 ea)	90-Start up Operation	FX136740-0
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	5045601
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	5047896
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	5043700
D3913-041	Long Basket Base Assembly, 350	1 Ea (1 ea)	90-Start up Operation	5047009
D3915-041	Light Lid Assembly, Long Basket	1 Ea (1 ea)	90-Start up Operation	5045946
D3917-3	Washer	6 Ea (6 ea)	90-Start up Operation	5043508
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5043589
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5043461
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5049481
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	5043560
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5052072
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	5048613
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	5038761
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	5016880
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	5027557
MS24665-151	Cotter Pin	3 Ea (3 ea)	90-Start up Operation	5015687
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	5025742
NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation	5020603
NAS1149F0432P	Washer	6 Ea (6 ea)	90-Start up Operation	5034412
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	5038769

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A	4	200	0
	AN3-20A	2	19	0
	AN310-4	3	109	0
	AN310C4	2	104	0
	AN4-12	3	143	0
	AN5-17A	2	139	0
	AN5-21A	2	45	0
	D2530	1	18	0
	D2535	2	37	0
	D2537	2	24	0
	D3913-041	1	2	0
	D3915-041	1	0	0
	D3917-3	6	63	0
	D3953-17	2	23	0
	D3953-19	1	6	0
	D3953-21	1	14	0
	D3953-3	2	21	0
	D3953-7	2	40	0
	D3953-9	2	44	0
	D3969-3	1	21	0
	MS21042L3	6	3,757	0
	MS21042L5	4	497	0
	MS24665-151	3	160	0
	MS24665-300	2	76	0
	NAS1149C0432R	2	1,653	0
	NAS1149F0332P	8	3,827	0
	NAS1149F0432P	6	1,592	0
	NAS1149F0563P	4	233	0

Part Specifications

Specifications could not be found.